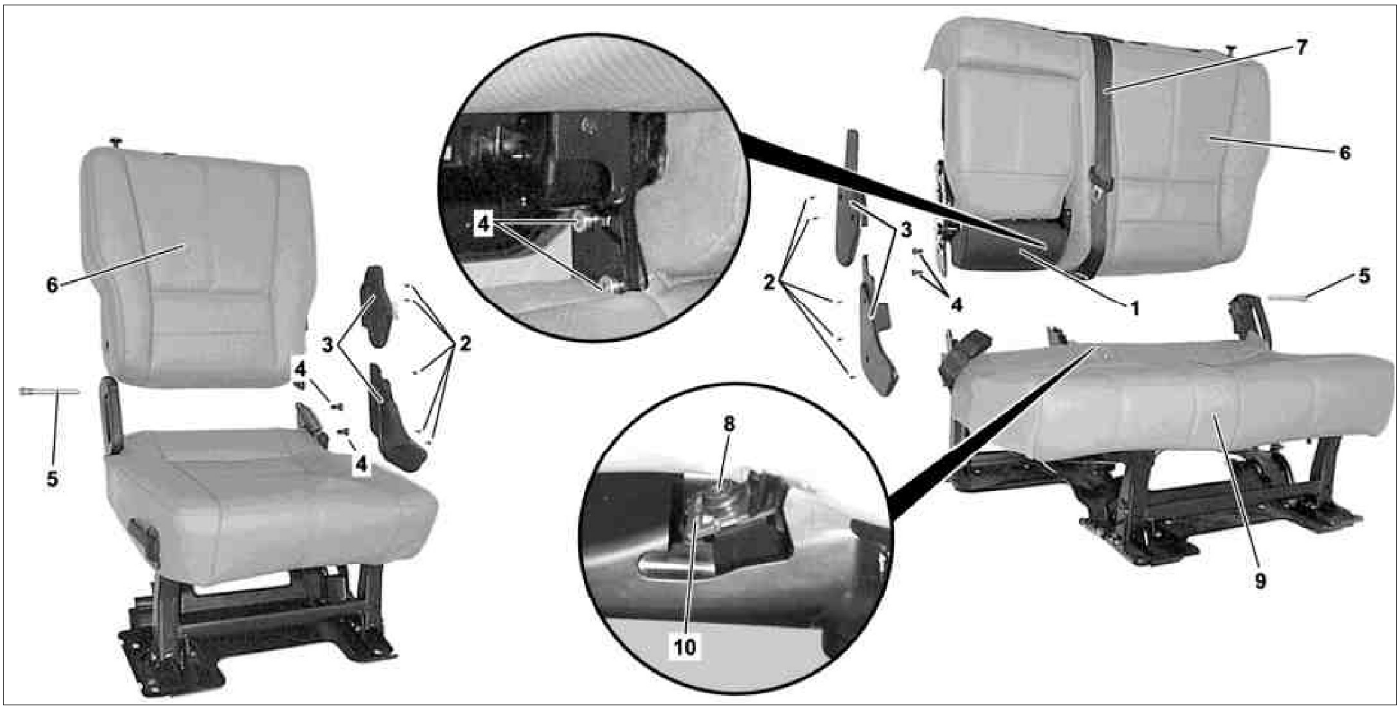
MODEL 163.136 /154 /172 as of 1.9.99, 163.113 /128 /157 /174 /175



P91.12-2128-09

1	*Cushion below arm rest*	*3*	*Covers*	*7*	*Center seat belt*
2	*Bolts*	*4*	*Bolts*	*8*	*Seat belt bolt*
		5	*Bolts*	*9*	*Rear seat cushion*
		6	*Backrest*	*10*	*Belt end fitting*

	Remove, Install		
1	Remove headrests	See Operating Instructions	
2	Remove rear cargo space floor flaps	See Operating Instructions	
3	Fold other bench down into the footwell	See Operating Instructions	
4.1	Remove cushion (1) from underneath arm rest	Applies to 60% seat bench only. Unscrew 2 bolts on the bottom of the rear side, and turn upholstery upwards, in order to detach locating tab at the rear.	
5	Remove screws (2) for covering (3)		
6	Remove covers (3) from backrest fitting		
7	Remove screws (4) on backrest fitting	60 % bench: Fold backrest down, in order to gain access to the screws on inside of the backrest fitting. Torx bit set Nm	*000589011000 *BA91.12-P-1006-03A
8	Fold bench seat into footwell	Rear seat backrest remains erect.	
9	Remove screw (5) on backrest bracket	Pull handle forward. Torx bit set Nm	*000589011000 *BA91.12-P-1006-03A
10	Remove rear seat backrest (6) from bench	Put rear seat backrest down in the load compartment.	
11.1	Detach seat upholstery from back of rear seat cushion (9)	Applies to 60% seat bench only.	
12.1	Carefully lift seat upholstery upwards and remove seat belt screw (8) on belt end fitting (10) on the rear seat bench frame	Take care not to damage seat upholstery. Applies to 60% seat bench only. Torx bit set Nm	*000589011000 *BA91.40-P-1001-01D
13.1	Remove buckle connector from seat frame and withdraw from retaining clamp	Only 60 % bench seat in combination with rear side airbag (left and right), code 293. In order to avoid fault codes, turn ignition key to the "0" position.	

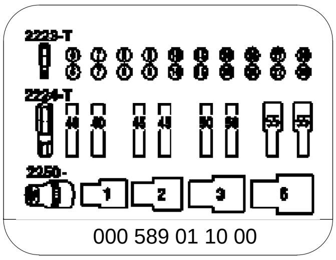
14.1	Remove belt end fitting (10) together with buckle through the rear seat cushion (9)	Do not damage seat cover! Applies to 60% seat bench only.	
15	Install in the reverse order		

Rear seats

Number	Designation		Model 163 as of 09/99
BA91.12-P-1006-03A	Bolt for backrest fitting to rear seat backrest	Nm	30

Seat belts/belt tensioners

Number	Designation		Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35	35



Torx bit set